

From - To	Dept 8 (overdeck)	Dept 5 (Obrás 2)	Dept 3 (Bordir)	Dept 4 (Obrás 1)	Dept 2 (Sablon)	Dept 6 (lahit Badan)	Dept 7 (lahit Kerah)	Dept 9 (Pasang Kancing)	Dept 1 (Potong)
Dept 8 (overdeck)		3	5	4	6	2	1	2	1
Dept 5 (Obrás 2)			2	1	3	1	2	5	4
Dept 3 (Bordir)				1	1	3	4	7	6
Dept 4 (Obrás 1)					2	2	3	6	5
Dept 2 (Sablon)						4	5	8	7
Dept 6 (lahit Badan)							1	4	3
Dept 7 (lahit Kerah)								3	2
Dept 9 (Pasang Kancing)									1
Dept 1 (Potong)									9
Dept 8 (overdeck)									8

From - To	Dept 8 (overdeck)	Dept 5 (Obrás 2)	Dept 3 (Bordir)	Dept 4 (Obrás 1)	Dept 2 (Sablon)	Dept 6 (lahit Badan)	Dept 7 (lahit Kerah)	Dept 9 (Pasang Kancing)	Dept 1 (Potong)
Dept 8 (overdeck)		3	5	4	6	2	1	2	1
Dept 5 (Obrás 2)			2	1	3	1	2	5	4
Dept 3 (Bordir)				1	1	3	4	7	6
Dept 4 (Obrás 1)					2	2	3	6	5
Dept 2 (Sablon)						4	5	8	7
Dept 6 (lahit Badan)							1	4	3
Dept 7 (lahit Kerah)								3	2
Dept 9 (Pasang Kancing)									1
Dept 1 (Potong)									9
Dept 8 (overdeck)									8

From - To	Dept 8 (overdeck)	Dept 5 (Obrás 2)	Dept 3 (Bordir)	Dept 4 (Obrás 1)	Dept 2 (Sablon)	Dept 6 (lahit Badan)	Dept 7 (lahit Kerah)	Dept 9 (Pasang Kancing)	Dept 1 (Potong)
Dept 8 (overdeck)		3	5	4	6	2	1	2	1
Dept 5 (Obrás 2)			2	3	1	1	2	5	4
Dept 3 (Bordir)				1	1	3	4	7	6
Dept 2 (Sablon)					2	4	5	8	7
Dept 4 (Obrás 1)						2	3	6	5
Dept 6 (lahit Badan)							1	4	3
Dept 7 (lahit Kerah)								3	2
Dept 9 (Pasang Kancing)									1
Dept 1 (Potong)									9
Dept 8 (overdeck)									8

From - To	Dept 8 (overdeck)	Dept 5 (Obrás 2)	Dept 3 (Bordir)	Dept 4 (Obrás 1)	Dept 2 (Sablon)	Dept 6 (lahit Badan)	Dept 7 (lahit Kerah)	Dept 9 (Pasang Kancing)	Dept 1 (Potong)
Dept 8 (overdeck)		3	5	4	6	2	1	2	1
Dept 5 (Obrás 2)			2	3	1	1	2	5	4
Dept 3 (Bordir)				1	1	3	4	7	6
Dept 2 (Sablon)					2	4	5	8	7
Dept 4 (Obrás 1)						2	3	6	5
Dept 6 (lahit Badan)							1	4	3
Dept 7 (lahit Kerah)								3	2
Dept 9 (Pasang Kancing)									1
Dept 1 (Potong)									9
Dept 8 (overdeck)									8

From - To	Dept 8 (overdeck)	Dept 5 (Obrás 2)	Dept 3 (Bordir)	Dept 4 (Obrás 1)	Dept 2 (Sablon)	Dept 6 (lahit Badan)	Dept 7 (lahit Kerah)	Dept 9 (Pasang Kancing)	Dept 1 (Potong)
Dept 8 (overdeck)		3	5	4	6	2	1	2	1
Dept 5 (Obrás 2)			2	3	1	1	2	5	4
Dept 3 (Bordir)				1	1	3	4	7	6
Dept 2 (Sablon)					2	4	5	8	7
Dept 4 (Obrás 1)						2	3	6	5
Dept 6 (lahit Badan)							1	4	3
Dept 7 (lahit Kerah)								3	2
Dept 9 (Pasang Kancing)									1
Dept 1 (Potong)									9
Dept 8 (overdeck)									8

39457

From - To	Dept 8 (overdeck)	Dept 5 (Obra 2)	Dept 3 (Bor dir)	Dept 4 (Obra 1)	Dept 2 (Sablon)	Dept 6 (Jahit Badan)	Dept 7 (Jahit Kerah)	Dept 10 (Inspeksi)	Dept 1 (Potong)
Dept 8 (overdeck)		3	5	4	6	2	1	2	1
Dept 5 (Obra 2)			2	1	3	1	2	5	4
Dept 3 (Bor dir)				1	1	3	4	7	6
Dept 4 (Obra 1)					2	2	3	6	5
Dept 2 (Sablon)						4	5	8	7
Dept 6 (Jahit Badan)							1	4	3
Dept 7 (Jahit Kerah)								3	2
Dept 10 (Inspeksi)									1
Dept 9 (Pasang Kancing)									9
Dept 1 (Potong)									8

From - To	Dept 8 (overdeck)	Dept 5 (Obra 2)	Dept 3 (Bor dir)	Dept 4 (Obra 1)	Dept 2 (Sablon)	Dept 6 (Jahit Badan)	Dept 7 (Jahit Kerah)	Dept 10 (Inspeksi)	Dept 1 (Potong)
Dept 8 (overdeck)		3	5	4	6	2	1	2	1
Dept 5 (Obra 2)			2	1	3	1	2	5	4
Dept 3 (Bor dir)				1	1	3	4	7	6
Dept 4 (Obra 1)					2	2	3	6	5
Dept 2 (Sablon)						4	5	8	7
Dept 6 (Jahit Badan)							1	4	3
Dept 7 (Jahit Kerah)								3	2
Dept 10 (Inspeksi)									1
Dept 9 (Pasang Kancing)									9
Dept 1 (Potong)									8

From - To	Dept 8 (overdeck)	Dept 5 (Obra 2)	Dept 3 (Bor dir)	Dept 4 (Obra 1)	Dept 2 (Sablon)	Dept 6 (Jahit Badan)	Dept 7 (Jahit Kerah)	Dept 10 (Inspeksi)	Dept 1 (Potong)
Dept 8 (overdeck)		6	5	4	3	2	1	2	1
Dept 2 (Sablon)			1	2	3	4	5	8	7
Dept 3 (Bor dir)				1	2	3	4	7	6
Dept 4 (Obra 1)					1	2	3	6	5
Dept 5 (Obra 2)						1	2	5	4
Dept 6 (Jahit Badan)							1	4	3
Dept 7 (Jahit Kerah)								3	2
Dept 10 (Inspeksi)									1
Dept 9 (Pasang Kancing)									9
Dept 1 (Potong)									8

From - To	Dept 1 (C Dept 2)	Dept 3	Dept 4	Dept 5	Dept 6	Dept 7	Dept 8	Dept 9	Dept 10
Dept 1 (Potong)		380	380	20	380	35	380	375	380
Dept 2 (Sablon)			270	375	260	374	270	260	20
Dept 3 (Bor dir)				380	20	370	20	260	385
Dept 4 (Obra 1)					370	17	370	385	365
Dept 5 (Obra 2)						375	20	24	275
Dept 6 (Jahit Badan)							370	379	270
Dept 7 (Jahit Kerah)								18	275
Dept 8 (overdeck)									270
Dept 9 (Pasang Kancing)									274
Dept 10 (Inspeksi)									

38779

From - To	Dept 8 (C)	Dept 5	Dept 3	Dept 4	Dept 2	Dept 6	Dept 7	Dept 1d	Dept 9	Dept 1
Dept 8 (overdeck)		3	5	4	6	2	1	2	1	7
Dept 5 (Obras 2)			2	1	3	1	2	5	4	4
Dept 3 (Bordir)				1	1	3	4	7	6	2
Dept 4 (Obras 1)					2	2	3	6	5	3
Dept 2 (Sablon)						4	5	8	7	1
Dept 6 (Jahit Badan)							1	4	3	5
Dept 7 (Jahit Kerah)								3	2	6
Dept 10 (Inspeksi)									1	9
Dept 9 (Pasang Kancing)										8
Dept 1 (Potong)										

From - To	Dept 8 (C)	Dept 5	Dept 3	Dept 4	Dept 2	Dept 6	Dept 7	Dept 1d	Dept 9	Dept 1
Dept 8 (overdeck)		3	5	4	6	2	1	2	1	7
Dept 5 (Obras 2)			2	1	3	1	2	5	4	4
Dept 3 (Bordir)				1	1	3	4	7	6	2
Dept 4 (Obras 1)					2	2	3	6	5	3
Dept 2 (Sablon)						4	5	8	7	1
Dept 6 (Jahit Badan)							1	4	3	5
Dept 7 (Jahit Kerah)								3	2	6
Dept 10 (Inspeksi)									1	9
Dept 9 (Pasang Kancing)										8
Dept 1 (Potong)										

From - To	Dept 8 (C)	Dept 5	Dept 3	Dept 4	Dept 2	Dept 6	Dept 7	Dept 1d	Dept 9	Dept 1
Dept 8 (overdeck)		3	5	4	6	2	1	2	1	7
Dept 5 (Obras 2)			2	1	3	1	2	5	4	4
Dept 3 (Bordir)				1	1	3	4	7	6	2
Dept 4 (Obras 1)					2	2	3	6	5	3
Dept 2 (Sablon)						4	5	8	7	1
Dept 6 (Jahit Badan)							1	4	3	5
Dept 7 (Jahit Kerah)								3	2	6
Dept 10 (Inspeksi)									1	9
Dept 9 (Pasang Kancing)										8
Dept 1 (Potong)										

From - To	Dept 1 (C)	Dept 2	Dept 3	Dept 4	Dept 5	Dept 6	Dept 7	Dept 8	Dept 9	Dept 10
Dept 1 (Potong)		380	380	20	380	35	380	375	380	30
Dept 2 (Sablon)			270	375	260	374	270	260	20	374
Dept 3 (Bordir)				380	20	370	20	20	260	385
Dept 4 (Obras 1)					370	17	370	388	365	18
Dept 5 (Obras 2)						375	20	24	275	365
Dept 6 (Jahit Badan)							370	379	270	12
Dept 7 (Jahit Kerah)								18	275	376
Dept 8 (overdeck)									270	375
Dept 9 (Pasang Kancing)										274
Dept 10 (Inspeksi)										

From - To	Dept 8 (overdeck)	Dept 5 (Sablon)	Dept 3 (Bordir)	Dept 4 (Obras 1)	Dept 2 (Sablon)	Dept 6 (Jahit Badan)	Dept 7 (Jahit Kerah)	Dept 10 (Inspeksi)	Dept 9 (Pasang Kancing)	Dept 1 (Potong)
Dept 8 (overdeck)		3	5	4	6	2	1	2	1	7
Dept 5 (Sablon)			2	1	3	1	2	5	4	4
Dept 3 (Bordir)				1	1	3	4	7	5	2
Dept 4 (Obras 1)					2	2	3	6	5	3
Dept 2 (Sablon)						4	5	8	7	1
Dept 6 (Jahit Badan)							1	4	3	5
Dept 7 (Jahit Kerah)								3	2	6
Dept 10 (Inspeksi)									1	9
Dept 9 (Pasang Kancing)										8
Dept 1 (Potong)										

From - To	Dept 2 (Sablon)	Dept 5 (Sablon)	Dept 3 (Bordir)	Dept 4 (Obras 1)	Dept 8 (overdeck)	Dept 6 (Jahit Badan)	Dept 7 (Jahit Kerah)	Dept 10 (Inspeksi)	Dept 9 (Pasang Kancing)	Dept 1 (Potong)
Dept 2 (Sablon)		3	1	2	6	4	5	8	7	1
Dept 5 (Sablon)			2	1	3	1	2	5	4	4
Dept 3 (Bordir)				1	5	3	4	7	6	2
Dept 4 (Obras 1)					4	2	3	6	5	3
Dept 8 (overdeck)						2	1	2	1	7
Dept 6 (Jahit Badan)							1	4	3	5
Dept 7 (Jahit Kerah)								3	2	6
Dept 10 (Inspeksi)									1	9
Dept 9 (Pasang Kancing)										8
Dept 1 (Potong)										

From - To	Dept 1 (Potong)	Dept 2 (Sablon)	Dept 3 (Bordir)	Dept 4 (Obras 1)	Dept 5 (Sablon)	Dept 6 (Jahit Badan)	Dept 7 (Jahit Kerah)	Dept 8 (overdeck)	Dept 9 (Pasang Kancing)	Dept 10 (Inspeksi)
Dept 1 (Potong)		380	380	20	380	35	380	375	380	30
Dept 2 (Sablon)			270	375	260	374	270	260	20	374
Dept 3 (Bordir)				380	20	370	20	20	260	385
Dept 4 (Obras 1)					370	17	370	388	365	18
Dept 5 (Sablon)						375	20	24	275	365
Dept 6 (Jahit Badan)							370	379	270	12
Dept 7 (Jahit Kerah)								18	275	376
Dept 8 (overdeck)									270	375
Dept 9 (Pasang Kancing)										274
Dept 10 (Inspeksi)										

From - To	1	2	3	4	5	6	7	8	9	10
1		1140	380	40	2280	140	1900	3000	2660	30
2			540	375	780	374	540	1300	80	1496
3				380	100	1110	80	140	1560	770
4					1480	34	1110	2328	1825	54
5						750	20	48	275	2555
6							370	1516	810	60
7								54	550	2256
8									270	3375
9										2192
10										

43127

From - To	Dept 8 (d	Dept 5 (d	Dept 3	Dept 4	Dept 2	Dept 6	Dept 7	Dept 10	Dept 9	Dept 1
Dept 8 (overdeck)		3	5	4	6	2	1	2	1	7
Dept 5 (Obra 2)			2	1	3	1	2	5	4	4
Dept 3 (Bordir)				1	1	3	4	7	6	2
Dept 4 (Obra 1)					2	2	3	6	5	3
Dept 2 (Sablon)						4	5	8	7	1
Dept 6 (Jahit Badan)							1	4	3	5
Dept 7 (Jahit Kerah)								3	2	6
Dept 10 (Inspeksi)									1	9
Dept 9 (Pasang Kancing)										8
Dept 1 (Potong)										

From - To	Dept 8 (d	Dept 5 (d	Dept 3	Dept 4	Dept 10	Dept 6	Dept 7	Dept 2	Dept 9	Dept 1
Dept 8 (overdeck)		3	5	4	2	2	1	6	1	7
Dept 5 (Obra 2)			2	1	5	1	2	3	4	4
Dept 3 (Bordir)				1	7	3	4	1	6	2
Dept 4 (Obra 1)					6	2	3	2	5	3
Dept 10 (Inspeksi)						4	3	8	1	9
Dept 6 (Jahit Badan)							1	4	3	5
Dept 7 (Jahit Kerah)								5	2	6
Dept 2 (Sablon)									7	1
Dept 9 (Pasang Kancing)										8
Dept 1 (Potong)										

From - To	Dept 1 (d	Dept 2 (d	Dept 3	Dept 4	Dept 5	Dept 6	Dept 7	Dept 8	Dept 9	Dept 10
Dept 1 (Potong)		380	380	20	380	35	380	375	380	30
Dept 2 (Sablon)			270	375	260	374	270	260	20	374
Dept 3 (Bordir)				380	20	370	20	20	260	385
Dept 4 (Obra 1)					370	17	370	388	365	18
Dept 5 (Obra 2)						375	20	24	275	365
Dept 6 (Jahit Badan)							370	379	270	12
Dept 7 (Jahit Kerah)								18	275	376
Dept 8 (overdeck)									270	375
Dept 9 (Pasang Kancing)										274
Dept 10 (Inspeksi)										

From - To	1	2	3	4	5	6	7	8	9	10
1		1140	1900	80	760	70	380	2250	380	210
2			540	375	1300	374	540	780	80	1496
3				380	140	1110	80	20	1560	770
4					2220	34	1110	776	1825	54
5						1500	60	192	275	3285
6							370	1516	810	60
7								90	550	2256
8									1890	2756
9										2896
10										2192

38155

From - To	Dept 8 (overdeck)	Dept 5 (Obrás 2)	Dept 3 (Bordir)	Dept 4 (Obrás 1)	Dept 2 (Sablon)	Dept 6 (lahit Badan)	Dept 7 (lahit Kerah)	Dept 10 (inspeksi)	Dept 9 (pasang Kancing)	Dept 1 (Potong)
Dept 8 (overdeck)		3	5	4	6	2	1	2	1	7
Dept 5 (Obrás 2)			2	1	3	1	2	5	4	4
Dept 3 (Bordir)				1	1	3	4	7	6	2
Dept 4 (Obrás 1)					2	2	3	6	5	3
Dept 2 (Sablon)						4	5	8	7	1
Dept 6 (lahit Badan)							1	4	3	5
Dept 7 (lahit Kerah)								3	2	6
Dept 10 (inspeksi)									1	9
Dept 9 (pasang Kancing)										8
Dept 1 (Potong)										

From - To	Dept 8 (overdeck)	Dept 5 (Obrás 2)	Dept 3 (Bordir)	Dept 4 (Obrás 1)	Dept 2 (Sablon)	Dept 6 (lahit Badan)	Dept 7 (lahit Kerah)	Dept 10 (inspeksi)	Dept 9 (pasang Kancing)	Dept 1 (Potong)
Dept 8 (overdeck)		3	5	4	6	2	1	2	1	7
Dept 5 (Obrás 2)			2	1	3	1	2	5	4	4
Dept 3 (Bordir)				1	1	3	4	7	6	2
Dept 4 (Obrás 1)					2	2	3	6	5	3
Dept 2 (Sablon)						4	5	8	7	1
Dept 6 (lahit Badan)							1	4	3	5
Dept 7 (lahit Kerah)								3	2	6
Dept 10 (inspeksi)									1	9
Dept 9 (pasang Kancing)										8
Dept 1 (Potong)										

From - To	Dept 8 (overdeck)	Dept 5 (Obrás 2)	Dept 3 (Bordir)	Dept 4 (Obrás 1)	Dept 2 (Sablon)	Dept 6 (lahit Badan)	Dept 7 (lahit Kerah)	Dept 10 (inspeksi)	Dept 9 (pasang Kancing)	Dept 1 (Potong)
Dept 8 (overdeck)		3	5	4	6	2	1	2	1	7
Dept 5 (Obrás 2)			2	1	3	1	2	5	4	4
Dept 3 (Bordir)				1	1	3	4	7	6	2
Dept 4 (Obrás 1)					2	2	3	6	5	3
Dept 2 (Sablon)						4	5	8	7	1
Dept 6 (lahit Badan)							1	4	3	5
Dept 7 (lahit Kerah)								3	2	6
Dept 10 (inspeksi)									1	9
Dept 9 (pasang Kancing)										8
Dept 1 (Potong)										

From - To	Dept 8 (overdeck)	Dept 5 (Obrás 2)	Dept 3 (Bordir)	Dept 4 (Obrás 1)	Dept 2 (Sablon)	Dept 6 (lahit Badan)	Dept 7 (lahit Kerah)	Dept 10 (inspeksi)	Dept 9 (pasang Kancing)	Dept 1 (Potong)
Dept 8 (overdeck)		3	5	4	6	2	1	2	1	7
Dept 5 (Obrás 2)			2	1	3	1	2	5	4	4
Dept 3 (Bordir)				1	1	3	4	7	6	2
Dept 4 (Obrás 1)					2	2	3	6	5	3
Dept 2 (Sablon)						4	5	8	7	1
Dept 6 (lahit Badan)							1	4	3	5
Dept 7 (lahit Kerah)								3	2	6
Dept 10 (inspeksi)									1	9
Dept 9 (pasang Kancing)										8
Dept 1 (Potong)										

38411

From - To	Dept 8 (overdeck)	Dept 5 (Obra 2)	Dept 3 (Bor dir)	Dept 4 (Obra 1)	Dept 2 (Sablon)	Dept 6 (Jahit Badan)	Dept 7 (Jahit Kerah)	Dept 10 (Inspeksi)	Dept 9 (Pasang Kancing)	Dept 1 (Potong)
Dept 8 (overdeck)										
Dept 5 (Obra 2)										
Dept 3 (Bor dir)										
Dept 4 (Obra 1)										
Dept 2 (Sablon)										
Dept 6 (Jahit Badan)										
Dept 7 (Jahit Kerah)										
Dept 10 (Inspeksi)										
Dept 9 (Pasang Kancing)										
Dept 1 (Potong)										

From - To	Dept 8 (overdeck)	Dept 5 (Obra 2)	Dept 3 (Bor dir)	Dept 4 (Obra 1)	Dept 2 (Sablon)	Dept 6 (Jahit Badan)	Dept 7 (Jahit Kerah)	Dept 10 (Inspeksi)	Dept 9 (Pasang Kancing)	Dept 1 (Potong)
Dept 8 (overdeck)										
Dept 5 (Obra 2)										
Dept 3 (Bor dir)										
Dept 4 (Obra 1)										
Dept 2 (Sablon)										
Dept 6 (Jahit Badan)										
Dept 3 (Bor dir)										
Dept 10 (Inspeksi)										
Dept 9 (Pasang Kancing)										
Dept 1 (Potong)										

From - To	Dept 1 (Potong)	Dept 2 (Sablon)	Dept 3 (Bor dir)	Dept 4 (Obra 1)	Dept 5 (Obra 2)	Dept 6 (Jahit Badan)	Dept 7 (Jahit Kerah)	Dept 8 (overdeck)	Dept 9 (Pasang Kancing)	Dept 10 (Inspeksi)
Dept 1 (Potong)										
Dept 2 (Sablon)										
Dept 3 (Bor dir)										
Dept 4 (Obra 1)										
Dept 5 (Obra 2)										
Dept 6 (Jahit Badan)										
Dept 7 (Jahit Kerah)										
Dept 8 (overdeck)										
Dept 9 (Pasang Kancing)										
Dept 10 (Inspeksi)										

From - To	1	2	3	4	5	6	7	8	9	10
1		1140	380	80	2280	70	1900	750	380	210
2			540	375	780	374	540	1300	80	1496
3				1140	100	370	80	60	520	2310
4					740	34	370	2328	1825	54
5						1500	20	192	1925	365
6							1110	1516	810	60
7								126	1650	752
8									270	3375
9										2192
10										

38469

From - To	Dept 8 (d	Dept 5	Dept 3	Dept 4	Dept 2	Dept 6	Dept 7	Dept 10	Dept 9	Dept 1
Dept 8 (overdeck)		3	5	4	6	2	1	2	1	7
Dept 5 (Obras 2)			2	1	3	1	2	5	4	4
Dept 3 (Bordir)				1	1	3	4	7	6	2
Dept 4 (Obras 1)					2	2	3	6	5	3
Dept 2 (Sablon)						4	5	8	7	1
Dept 6 (Jahit Badan)							1	4	3	5
Dept 7 (Jahit Kerah)									3	6
Dept 10 (Inspeksi)									1	9
Dept 9 (Pasang Kancing)										8
Dept 1 (Potong)										

From - To	Dept 3 (d	Dept 5	Dept 8	Dept 4	Dept 2	Dept 6	Dept 7	Dept 10	Dept 9	Dept 1
Dept 3 (Bordir)		2	5	1	1	3	4	7	6	2
Dept 5 (Obras 2)			3	1	3	1	2	5	4	4
Dept 8 (overdeck)				4	6	2	1	2	1	7
Dept 4 (Obras 1)					2	2	3	6	5	3
Dept 2 (Sablon)						4	5	8	7	1
Dept 6 (Jahit Badan)							1	4	3	5
Dept 7 (Jahit Kerah)									3	6
Dept 10 (Inspeksi)									1	9
Dept 9 (Pasang Kancing)										8
Dept 1 (Potong)										

From - To	Dept 1 (d	Dept 2	Dept 3	Dept 4	Dept 5	Dept 6	Dept 7	Dept 8	Dept 9	Dept 10
Dept 1 (Potong)		380	380	20	380	35	380	375	380	30
Dept 2 (Sablon)			270	375	260	374	270	260	20	374
Dept 3 (Bordir)				380	20	370	20	20	260	385
Dept 4 (Obras 1)					370	17	370	388	365	18
Dept 5 (Obras 2)						375	20	24	275	365
Dept 6 (Jahit Badan)							370	379	270	12
Dept 7 (Jahit Kerah)								18	275	376
Dept 8 (overdeck)									270	375
Dept 9 (Pasang Kancing)										274
Dept 10 (Inspeksi)										

From -	1	2	3	4	5	6	7	8	9	10
1		760	1900	20	380	105	1520	2625	2280	60
2			810	375	780	374	540	1300	80	1496
3				1520	120	740	20	40	260	5395
4							1110	1825	1825	54
5						1500	100	192	1925	365
6							370	54	550	2256
7									270	2860
8										3375
9										2192
10										

42426

From - To	Dept 8 (lowerdeck)	Dept 5 (Obrat 2)	Dept 3 (Bordir)	Dept 4 (Obrat 1)	Dept 2 (Sablon)	Dept 6 (Jahit Badan)	Dept 7 (Jahit Kerah)	Dept 10 (Inspeksi)	Dept 1 (Potong)
Dept 8 (lowerdeck)		3	5	4	6	2	1	2	1
Dept 5 (Obrat 2)			2	1	3	1	2	5	4
Dept 3 (Bordir)				1	1	3	4	7	6
Dept 4 (Obrat 1)					2	2	3	6	5
Dept 2 (Sablon)						4	5	8	7
Dept 6 (Jahit Badan)							1	4	3
Dept 7 (Jahit Kerah)								3	2
Dept 10 (Inspeksi)									1
Dept 9 (Pasang Kancing)									9
Dept 1 (Potong)									8

From - To	Dept 6 (Jahit Badan)	Dept 5 (Obrat 2)	Dept 3 (Bordir)	Dept 4 (Obrat 1)	Dept 2 (Sablon)	Dept 8 (lowerdeck)	Dept 7 (Jahit Kerah)	Dept 10 (Inspeksi)	Dept 1 (Potong)
Dept 6 (Jahit Badan)		1	3	2	4	2	1	4	3
Dept 5 (Obrat 2)			2	1	3	3	2	5	4
Dept 3 (Bordir)				1	1	5	4	7	6
Dept 4 (Obrat 1)					2	4	3	6	5
Dept 2 (Sablon)						6	5	8	7
Dept 8 (lowerdeck)							1	2	1
Dept 7 (Jahit Kerah)								3	2
Dept 10 (Inspeksi)									1
Dept 9 (Pasang Kancing)									9
Dept 1 (Potong)									8

From - To	Dept 1 (Potong)	Dept 2 (Sablon)	Dept 3 (Bordir)	Dept 4 (Obrat 1)	Dept 5 (Obrat 2)	Dept 6 (Jahit Badan)	Dept 7 (Jahit Kerah)	Dept 8 (lowerdeck)	Dept 9 (Pasang Kancing)	Dept 10 (Inspeksi)
Dept 1 (Potong)		380	380	20	380	35	380	375	380	30
Dept 2 (Sablon)			270	375	260	374	270	260	374	374
Dept 3 (Bordir)				380	20	370	20	260	385	385
Dept 4 (Obrat 1)					370	17	370	388	365	18
Dept 5 (Obrat 2)						375	20	24	275	365
Dept 6 (Jahit Badan)							370	379	270	12
Dept 7 (Jahit Kerah)								18	275	376
Dept 8 (lowerdeck)									270	375
Dept 9 (Pasang Kancing)										274
Dept 10 (Inspeksi)										

From - To	1	2	3	4	5	6	7	8	9	10
1		380	1140	40	1520	70	380	1500	1140	150
2			540	375	780	1122	540	1300	80	1496
3				380	20	1850	80	140	1560	770
4					740	68	1110	2328	1825	54
5						2250	100	192	1925	365
6							370	758	270	84
7								54	550	2256
8									270	3375
9										2192
10										

38489

From - To	Dept 8 (Overdeck)	Dept 5 (Overdeck)	Dept 3 (Overdeck)	Dept 4 (Overdeck)	Dept 2 (Overdeck)	Dept 6 (Overdeck)	Dept 7 (Overdeck)	Dept 10 (Overdeck)	Dept 9 (Overdeck)	Dept 1 (Overdeck)
Dept 8 (Overdeck)		3	5	4	6	2	1	2	1	7
Dept 5 (Overdeck)			2	1	3	1	2	5	4	4
Dept 3 (Overdeck)				1	1	3	4	7	6	2
Dept 4 (Overdeck)					2	2	3	6	5	3
Dept 2 (Overdeck)						4	5	8	7	1
Dept 6 (Overdeck)							1	4	3	5
Dept 7 (Overdeck)								3	2	6
Dept 10 (Overdeck)									1	9
Dept 9 (Overdeck)										8
Dept 1 (Overdeck)										

From - To	Dept 8 (Overdeck)	Dept 5 (Overdeck)	Dept 3 (Overdeck)	Dept 4 (Overdeck)	Dept 2 (Overdeck)	Dept 6 (Overdeck)	Dept 7 (Overdeck)	Dept 10 (Overdeck)	Dept 9 (Overdeck)	Dept 1 (Overdeck)
Dept 8 (Overdeck)		3	5	4	6	1	1	2	2	7
Dept 5 (Overdeck)			2	1	3	4	2	5	1	4
Dept 3 (Overdeck)				1	1	6	4	7	3	2
Dept 4 (Overdeck)					2	5	3	6	2	3
Dept 2 (Overdeck)						7	5	8	4	1
Dept 6 (Overdeck)							2	1	3	8
Dept 7 (Overdeck)								3	1	6
Dept 10 (Overdeck)									4	9
Dept 9 (Overdeck)										5
Dept 1 (Overdeck)										

From - To	Dept 1 (Overdeck)	Dept 2 (Overdeck)	Dept 3 (Overdeck)	Dept 4 (Overdeck)	Dept 5 (Overdeck)	Dept 6 (Overdeck)	Dept 7 (Overdeck)	Dept 8 (Overdeck)	Dept 9 (Overdeck)	Dept 10 (Overdeck)
Dept 1 (Overdeck)		380	380	20	380	35	380	375	380	30
Dept 2 (Overdeck)			270	375	260	374	270	260	20	374
Dept 3 (Overdeck)				380	20	370	20	20	260	385
Dept 4 (Overdeck)					370	17	370	388	365	18
Dept 5 (Overdeck)						375	20	24	275	365
Dept 6 (Overdeck)							370	379	270	12
Dept 7 (Overdeck)								18	275	376
Dept 8 (Overdeck)									270	375
Dept 9 (Overdeck)										274
Dept 10 (Overdeck)										

From - To	1	2	3	4	5	6	7	8	9	10
1		1140	1900	80	2280	35	380	750	760	210
2			540	375	780	1496	540	1300	20	1496
3				380	20	2220	80	140	780	770
4					740	85	1110	2328	730	54
5						2625	100	192	1100	365
6								379	810	96
7								54	2256	2585
8									1080	4455
9										1370
10										

38336

From - To	Dept 8 (overdeck)	Dept 5 (obras 2)	Dept 3 (Bordir)	Dept 4 (obras 1)	Dept 2 (Sablon)	Dept 6 (jahit Badan)	Dept 7 (jahit Kerah)	Dept 10 (inspeksi)	Dept 9 (Pasang Kancing)	Dept 1 (Potong)
Dept 8 (overdeck)		3	5	4	6	2	1	2	1	7
Dept 5 (obras 2)			2	1	3	1	2	5	4	4
Dept 3 (Bordir)				1	1	3	4	7	6	2
Dept 4 (obras 1)					2	2	3	6	5	3
Dept 2 (Sablon)						4	5	8	7	1
Dept 6 (jahit Badan)							1	4	3	5
Dept 7 (jahit Kerah)								3	2	6
Dept 10 (inspeksi)									1	9
Dept 9 (Pasang Kancing)										8
Dept 1 (Potong)										

From - To	Dept 7 (jahit Kerah)	Dept 5 (obras 2)	Dept 3 (Bordir)	Dept 4 (obras 1)	Dept 2 (Sablon)	Dept 6 (jahit Badan)	Dept 7 (jahit Kerah)	Dept 10 (inspeksi)	Dept 9 (Pasang Kancing)	Dept 1 (Potong)
Dept 7 (jahit Kerah)		2	4	3	5	1	1	3	2	6
Dept 5 (obras 2)			2	1	3	1	3	5	4	4
Dept 3 (Bordir)				1	1	3	5	7	6	2
Dept 4 (obras 1)					2	2	4	6	5	3
Dept 2 (Sablon)						4	6	8	7	1
Dept 6 (jahit Badan)							2	4	3	5
Dept 7 (jahit Kerah)								2	1	7
Dept 10 (inspeksi)									1	9
Dept 9 (Pasang Kancing)										8
Dept 1 (Potong)										

From - To	Dept 1 (Potong)	Dept 2 (Sablon)	Dept 3 (Bordir)	Dept 4 (obras 1)	Dept 5 (obras 2)	Dept 6 (jahit Badan)	Dept 7 (jahit Kerah)	Dept 8 (overdeck)	Dept 9 (Pasang Kancing)	Dept 10 (inspeksi)
Dept 1 (Potong)		380	380	20	380	35	380	375	380	30
Dept 2 (Sablon)			270	375	260	374	270	260	20	374
Dept 3 (Bordir)				380	20	370	20	260	385	18
Dept 4 (obras 1)					370	17	370	388	365	18
Dept 5 (obras 2)						375	20	24	275	365
Dept 6 (jahit Badan)							370	379	270	12
Dept 7 (jahit Kerah)								18	275	376
Dept 8 (overdeck)									270	375
Dept 9 (Pasang Kancing)										274
Dept 10 (inspeksi)										

From - To	Dept 1 (Potong)	Dept 2 (Sablon)	Dept 3 (Bordir)	Dept 4 (obras 1)	Dept 5 (obras 2)	Dept 6 (jahit Badan)	Dept 7 (jahit Kerah)	Dept 8 (overdeck)	Dept 9 (Pasang Kancing)	Dept 10 (inspeksi)
Dept 1 (Potong)		760	1520	60	1900	35	380	1125	760	180
Dept 2 (Sablon)			540	375	780	374	810	1300	1496	5755
Dept 3 (Bordir)				380	20	1110	100	140	1560	4080
Dept 4 (obras 1)					740	34	1480	2328	1825	6461
Dept 5 (obras 2)						1500	120	192	1925	4102
Dept 6 (jahit Badan)							740	1516	810	3126
Dept 7 (jahit Kerah)								36	275	2943
Dept 8 (overdeck)									270	3645
Dept 9 (Pasang Kancing)										2192
Dept 10 (inspeksi)										

39024

From - To	Dept 8 (Potong)	Dept 5 (Potong)	Dept 3 (Potong)	Dept 4 (Potong)	Dept 2 (Potong)	Dept 6 (Potong)	Dept 7 (Potong)	Dept 10 (Potong)	Dept 9 (Potong)	Dept 1 (Potong)
Dept 8 (overdeck)		3	5	4	6	2	1	2	1	7
Dept 5 (Obras 2)			2	1	3	1	2	5	4	4
Dept 3 (Bordir)				1	1	3	4	7	6	2
Dept 4 (Obras 1)					2	2	3	6	5	3
Dept 2 (Sablon)						4	5	8	7	1
Dept 6 (Jahit Badan)							1	4	3	5
Dept 7 (Jahit Kerah)								3	2	6
Dept 10 (Inspeksi)									1	9
Dept 9 (Pasang Kancing)										8
Dept 1 (Potong)										

From - To	Dept 8 (Potong)	Dept 5 (Potong)	Dept 3 (Potong)	Dept 4 (Potong)	Dept 2 (Potong)	Dept 6 (Potong)	Dept 7 (Potong)	Dept 10 (Potong)	Dept 9 (Potong)	Dept 1 (Potong)
Dept 8 (overdeck)		3	5	4	6	2	1	2	1	7
Dept 5 (Obras 2)			2	1	3	1	4	5	2	4
Dept 3 (Bordir)				1	1	3	6	7	4	2
Dept 4 (Obras 1)					2	2	5	6	3	3
Dept 2 (Sablon)						4	7	8	5	1
Dept 6 (Jahit Badan)							3	4	1	5
Dept 9 (Pasang Kancing)								1	2	8
Dept 10 (Inspeksi)									3	9
Dept 7 (Jahit Kerah)										6
Dept 1 (Potong)										

From - To	Dept 1 (Potong)	Dept 2 (Potong)	Dept 3 (Potong)	Dept 4 (Potong)	Dept 5 (Potong)	Dept 6 (Potong)	Dept 7 (Potong)	Dept 8 (Potong)	Dept 9 (Potong)	Dept 10 (Potong)
Dept 1 (Potong)		380	380	20	380	35	380	375	380	30
Dept 2 (Sablon)			270	375	260	374	270	260	20	374
Dept 3 (Bordir)				380	20	370	20	20	260	385
Dept 4 (Obras 1)					370	17	370	388	365	18
Dept 5 (Obras 2)						375	20	24	275	365
Dept 6 (Jahit Badan)							370	379	270	12
Dept 7 (Jahit Kerah)								18	275	376
Dept 8 (overdeck)									270	375
Dept 9 (Pasang Kancing)										274
Dept 10 (Inspeksi)										

From - To	1	2	3	4	5	6	7	8	9	10
1		1140	1900	80	2280	70	380	750	380	210
2			540	375	780	374	1080	1300	40	1496
3				380	20	1110	120	140	1040	770
4					740	34	1850	2328	54	3580
5						1500	140	192	1375	365
6							1110	1516	270	60
7								18	550	3008
8									810	3375
9										1644
10										

38789

From - To	Dept 8 (d	Dept 5	Dept 3	Dept 4	Dept 2	Dept 6	Dept 7	Dept 10	Dept 9	Dept 1
Dept 8 (overdeck)		3	5	4	6	2	1	2	1	7
Dept 5 (Obra 2)			2	1	3	1	2	5	4	4
Dept 3 (Bordir)				1	1	3	4	7	6	2
Dept 4 (Obra 1)					2	2	3	6	5	3
Dept 2 (Sablon)						4	5	8	7	1
Dept 6 (Jahit Badan)							1	4	3	5
Dept 7 (Jahit Kerah)								3	2	6
Dept 10 (Inspeksi)									1	9
Dept 9 (Pasang Kancing)										8
Dept 1 (Potong)										

From - To	Dept 9 (f	Dept 5	Dept 3	Dept 4	Dept 2	Dept 6	Dept 7	Dept 10	Dept 8	Dept 1
Dept 9 (Pasang Kancing)		4	6	5	7	3	2	1	1	8
Dept 5 (Obra 2)			2	1	3	1	2	5	3	4
Dept 3 (Bordir)				1	1	3	4	7	5	2
Dept 4 (Obra 1)					2	2	3	6	4	3
Dept 2 (Sablon)						4	5	8	6	1
Dept 6 (Jahit Badan)							1	4	2	5
Dept 7 (Jahit Kerah)								3	1	6
Dept 10 (Inspeksi)									2	9
Dept 8 (overdeck)										7
Dept 1 (Potong)										

From - To	Dept 1 (d	Dept 2	Dept 3	Dept 4	Dept 5	Dept 6	Dept 7	Dept 8	Dept 9	Dept 10
Dept 1 (Potong)		380	380	20	380	35	380	375	380	30
Dept 2 (Sablon)			270	375	260	374	270	260	20	374
Dept 3 (Bordir)				380	20	370	20	260	385	
Dept 4 (Obra 1)					370	17	370	388	365	18
Dept 5 (Obra 2)						375	20	24	275	365
Dept 6 (Jahit Badan)							370	379	270	12
Dept 7 (Jahit Kerah)								18	275	376
Dept 8 (overdeck)									270	375
Dept 9 (Pasang Kancing)										274
Dept 10 (Inspeksi)										

38122

From - To	Dept 8	Dept 5	Dept 3	Dept 4	Dept 2	Dept 6	Dept 7	Dept 10	Dept 9	Dept 1
Dept 8 (overdeck)		3	5	4	6	2	1	2	1	7
Dept 5 (Obras 2)			2	1	3	1	2	5	4	4
Dept 3 (Bordir)				1	1	3	4	7	6	2
Dept 4 (Obras 1)					2	2	3	6	5	3
Dept 2 (Sablon)						4	5	8	7	1
Dept 6 (Jahit Badan)							1	4	3	5
Dept 7 (Jahit Kerah)								3	2	6
Dept 10 (inspeksi)									1	9
Dept 9 (Pasang Kancing)										8
Dept 1 (Potong)										

From - To	Dept 8	Dept 5	Dept 3	Dept 4	Dept 2	Dept 6	Dept 7	Dept 9	Dept 10	Dept 1
Dept 8 (overdeck)		3	5	4	6	2	1	1	2	7
Dept 5 (Obras 2)			2	1	3	1	2	4	5	4
Dept 3 (Bordir)				1	1	3	4	6	7	2
Dept 4 (Obras 1)					2	2	3	5	6	3
Dept 2 (Sablon)						4	5	7	8	1
Dept 6 (Jahit Badan)							1	3	4	5
Dept 7 (Jahit Kerah)								2	3	6
Dept 9 (Pasang Kancing)									1	8
Dept 10 (inspeksi)										9
Dept 1 (Potong)										

From - To	Dept 1	Dept 2	Dept 3	Dept 4	Dept 5	Dept 6	Dept 7	Dept 8	Dept 9	Dept 10
Dept 1 (Potong)		380	380	20	380	35	380	375	380	30
Dept 2 (Sablon)			270	375	260	374	270	260	20	374
Dept 3 (Bordir)				380	20	370	20	20	260	385
Dept 4 (Obras 1)					370	17	370	388	365	18
Dept 5 (Obras 2)						375	20	24	275	365
Dept 6 (Jahit Badan)							370	379	270	12
Dept 7 (Jahit Kerah)								18	275	376
Dept 8 (overdeck)									270	375
Dept 9 (Pasang Kancing)										274
Dept 10 (inspeksi)										

From - To	1	2	3	4	5	6	7	8	9	10
1.		1140	1900	80	2280	70	380	375	760	210
2			540	375	780	374	540	1040	100	1496
3				380	20	1110	80	120	1820	770
4					740	34	1110	1940	2190	54
5						1500	100	168	2200	365
6							370	1137	1080	60
7								36	825	2256
8										3000
9										2466
10										

38641

